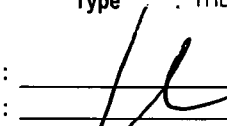
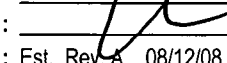


Date: Monday, 20/04/2009 12:01:04 PM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	VERTICAL TUNNEL KIT
<b>Job Number</b> :	47304		
<b>Estimate Number</b> :	13685		
<b>P.O. Number</b> :		<b>Part Number</b> :	D206781151
<b>This Issue</b> :	20/04/2009	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D206-781-151
<b>First Issue</b> :	/ /	<b>Project Number</b> :	
<b>Previous Run</b> :		<b>Drawing Revision</b> :	B
	<b>Type</b> :	<b>Material</b> :	
	THERMOFORMING	<b>Due Date</b> :	27/04/2009
<b>Written By</b> :		<b>Qty:</b>	2
<b>Checked &amp; Approved By</b> :		<b>Um:</b>	Each
<b>Comment</b> :	Est. Rev. A 08/12/08 New Issue DL Est. Rev. B 09/04/15 Dwg. Update. DL		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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*for PD 09/04/20*



**Comment:** DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D206-781-151 *CH 0001 5086421*

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D38221	Vertical Tunnel, LH
-----	--------	---------------------

*X S @*



*44912 46912 8 9/4/21*



*25 SP*

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Vertical Tunnel, LH

4.0	D38222	Vertical Tunnel, RH
-----	--------	---------------------

*X S @*



*46913*



*SP*

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Vertical Tunnel, RH

5.0	D38223	Vertical Tunnel, Aft Center
-----	--------	-----------------------------

*X S @*



*446778*



*25 SP*

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Vertical Tunnel, Aft Center

Date: Monday, 20/04/2009 12:01:04 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL TUNNEL KIT

Job Number: 47304

Part Number: D206781151

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 D38225 Vertical Tunnel, Top



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Vertical Tunnel, Top

46914

9/4/21

20 SP

7.0 D38227 Vertical Tunnel, Lower



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Vertical Tunnel, Lower

46915

9/4/21

SP

8.0 D38001100 Hook and Loop Strip (1" Soft)



Comment: Qty.: 1.3330 f(s)/Unit Total : 2.6660 f(s)  
Hook and Loop Strip (1" Soft)

Cut D3800-1-100-800 Qty 2

1344830

9/4/21

SP

9.0 D38003100 Hook and Loop Strip (1" Hard)



Comment: Qty.: 1.3330 f(s)/Unit Total : 2.6660 f(s)  
Hook and Loop Strip (1" Hard)

Cut D3800-3-100-800 Qty. 2

1344831

9/4/21

SP

10.0 NAS38868P Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)  
Screw

119098

SP

11.0 NAS388612P Screw



Comment: Qty.: 14.0000 Each(s)/Unit Total : 28.0000 Each(s)  
Screw

111542

9/4/20 SP

12.0 NAS391B6P Washer



Comment: Qty.: 18.0000 Each(s)/Unit Total : 36.0000 Each(s)  
Washer

1110221

9/4/20 SP

20

Date: Monday, 20/04/2009 12:01:04 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL TUNNEL KIT

Job Number: 47304

Part Number: D206781151

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

ALS463280

Insert



M17 841



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)  
Insert

5/9/14/20

14.0

ALS4632130

Insert



M110452



Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s)  
Insert

5/9/14/20

15.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5/9/14/20

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-781-151

Location: A

PPP Rev: A

Draft

8/9/04/22

17.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/23

Job Completion



MF 09-0422